

EXCELLENCE IN FLEXOGRAPHY

2008 Best of Show: **NARROW WEB**



Process, Film

Gold and BEST OF SHOW

FTA South Africa on Behalf of Roll

On Labels Ltd.

Nestlé® Hot Chocolate Label

PREPRESS AND VENDOR: Electronic, ACME Graphics

PLATES AND VENDOR: Analog Photopolymer, ACME Graphics

THICKNESS: .045"

Mounting and Vendor: Video

PRESS TYPE AND MFR: In-line, Multi Print Systems Netherlands

SPEED: 390

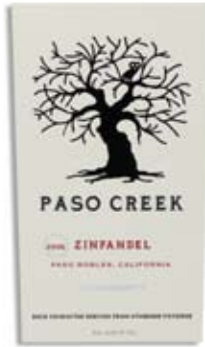
INK TYPE: UV

INKING SYSTEM: Doctor bladed

SEQUENCE: Yellow process, process cyan, process magenta, process black, clear varnish.

Line, Uncoated Bronze

G-3 Enterprises
Paso Creek 2006
Zinfandel Wine
Label



PREPRESS AND VENDOR: In-house
PLATES AND

VENDOR: Digital Photopolymer, DuPont Imaging Technologies

THICKNESS: .045"

MOUNTING AND VENDOR: Optical

PRESS TYPE AND MFR: Combination, Gallus

Ink Type: UV

INKING SYSTEM: Doctor bladed

SEQUENCE: Red, grey, black, black, stamp, emboss, O/A matte coat, screen clear, die cut.

COMMENTS: Paso Creek was originally designed as a sheetfed offset label. The problem was that the designer wanted the tree to "pop" off the label. By using a heavy rotary screen clear, over a dense black we achieved the look they were looking for. The material is 70# felt. It is not flexo friendly due to the deep texture of the paper.

SEQUENCE: Cream 9060, custom green, custom pink, custom gray, dense black, matte varnish.

COMMENTS: Offline laser die cut small holes in middle of label then die cut finished label.

Line, Uncoated Gold

FTA South Africa
on Behalf of Colotype Labels
Alexkia - Chiara
Chardonnay
2007 Label



PREPRESS AND

VENDOR: In-house

PLATES AND VENDOR: Analog Photopolymer

THICKNESS: 1.16"

PRESS TYPE AND MFR: In-line, Nilpeter

SPEED: 60fpm

INK TYPE: UV

INKING SYSTEM: Doctor bladed

SEQUENCE: Light grey, dark grey, light purple, dark purple, black, UV varnish, S-screen varnish



Line, Coated

Gold
Paragon Label
Charles Jacquin St. Germain Wine
Label

PREPRESS AND VENDOR: In-house

PLATES AND VENDOR: Analog Photopolymer, DuPont Imaging Technologies

THICKNESS: .067"

MOUNTING AND VENDOR: Optical

PRESS TYPE AND MFR: In-line, Mark Andy

SPEED: 100fpm

INK TYPE: Water

INKING SYSTEM: Doctor bladed

SEQUENCE: Gold 873, custom opaque green, laminate, custom cream, custom blue, gold 873, algan overprint varnish.

COMMENTS: Gold design printed onto fass-clear then custom opaque green printed over gold 873 design, matte litho laminated onto printed fass-clear then custom cream, custom blue, and gold 873 printed onto matte litho. Water-based varnish and die cut. Everything in one pass thru flexo press. Offline foil and emboss.



Line, Uncoated Bronze

Paragon Label
Sofia Blanc de Blancs California -
2007 Francis Coppola Label

PREPRESS AND VENDOR: In-house

PLATES AND VENDOR: Analog Photopolymer, Flint Group Nyloflex
THICKNESS: .067"

MOUNTING AND VENDOR: Optical

PRESS TYPE AND MFR: In-line, Mark Andy

SPEED: 165fpm

INK TYPE: Water, UV

INKING SYSTEM: Doctor bladed



Line, Coated Silver

Paragon Label
Hanson Family Cellars - 50th Anniversary Cuvee - 2005 Brut Label

PREPRESS AND VENDOR: In-house

PLATES AND VENDOR: Analog

Photopolymer, DuPont Imaging Technologies

THICKNESS: .067"

MOUNTING AND VENDOR: Optical

PRESS TYPE AND MFR: In-line, Mark Andy
SPEED: 125fpm

INK TYPE: Water, UV

INKING SYSTEM: Doctor bladed, Two-roll

SEQUENCE: Red 195, custom opaque gray, dense black, gold 873, algan overprint varnish, matte varnish.



Line, Coated Gold

Label Technology Inc.
Columbus Salame Company Peppered
Salami - 8 oz Label

COMMENTS: Customer requested no additional information be printed.



**Line, Film
Bronze**
JSC "Taflex"
Sabantuy Label

PLATES AND VENDOR: Digital Photopolymer, DuPont Imaging Technologies

THICKNESS: .114"

MOUNTING AND VENDOR: Optical, Spilker

PRESS TYPE AND MFR: In-line, Gallus

SPEED: 82.02fpm

INK TYPE: UV

INKING SYSTEM: Doctor bladed

SEQUENCE: PMS 269, PMS 143, opaque white, silver, opaque white, adhesive and silver foil, PMS 269, PMS 276, gold foil hot stamping, PMS 143, red o32, PMS 360, PMS 276.



**Line, Film
Gold**

McDowell Label
Rum Jungle™ Exclusive Dark Tanning Lotion Label

COMMENTS: Customer requested no additional information be printed.



**Line, Metallized
Silver**

McDowell Label
Beta™ 7 Dietary Supplement Label

COMMENTS: Customer requested no additional information be printed.

**Screen,
Uncoated
Gold**

G-3 Enterprises
Blackstone California
2005 Merlot Wine
Label



PREPRESS AND

VENDOR: In-house

PLATES AND VENDOR: Digital Photopolymer, DuPont Imaging Technologies

THICKNESS: .045"

MOUNTING AND VENDOR: Optical

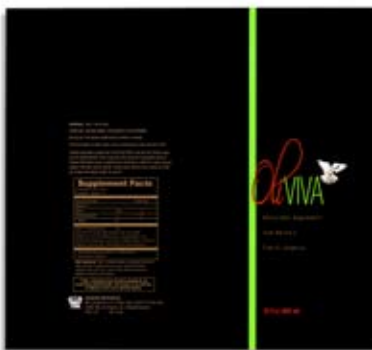
PRESS TYPE AND MFR: Combination, Gallus

SPEED: 150fpm

INK TYPE: UV

SEQUENCE: Purple, tan, purple 2725, light green, process black, black, black, stamp, screen gold, emboss-paper, emboss-detail, O/A satin coat, spot gloss, die cut.

COMMENTS: The label was currently being printed rotary offset. The customer wanted to test the label in a cold glue application. The problem is that by producing this label on a sheetfed offset press, the customer would not be able to take advantage of the rotary screen gold that is currently on the label and is liked by marketing.



**Line, Film
Silver**

McDowell Label
OliViva™ Antioxidant Supplement Label

COMMENTS: Customer requested no additional information be printed.



**Line, Metallized
Gold**

McDowell Label
Xyme Dietary Supplement

COMMENTS: Customer requested no additional information be printed.

**Screen,
Coated
Bronze**

Smyth Companies
Liquid Plumr®
- Foaming Pipe Snake - 1.06 pt
Label



PREPRESS AND

VENDOR: Electronic

PLATES AND VENDOR: Laser Engraved Photopolymer, Flint Group

THICKNESS: .030"

MOUNTING AND VENDOR: Video

PRESS TYPE AND MFR: In-line, Mark Andy Comco

SPEED: 250fpm

INK TYPE: UV

INKING SYSTEM: Doctor bladed

SEQUENCE: Reflex, brown, yellow, magenta, cyan, black, black, varnish.



Screen, Coated Silver

Corporate Express
PEAK® Windshield Wash and Deicer Label

COMMENTS: Customer requested no additional information be printed.



Screen, Coated Gold

Smyth Companies
STP® Diesel Fuel Treatment - 1.25 pt Label

PREPRESS AND VENDOR: Electronic
PLATES AND VENDOR: Laser Engraved Photopolymer, Flint Group
THICKNESS: .030"
MOUNTING AND VENDOR: Video,
PRESS TYPE AND MFR: In-line, Mark Andy Comco
SPEED: 250fpm
INK TYPE: UV
INKING SYSTEM: Doctor bladed
SEQUENCE: Yellow 108, black, blue, blue, yellow, magenta, red, black, laining



Screen, Film Silver

Steinhauser Inc.
Curel® ARC Targeted Therapy™ Hand and Cuticle Cream Label

COMMENTS: Customer requested no additional information be printed.

Screen, Film Gold

Steinhauser Inc.
Curel® Natural Healing™ Nourishing Transition Label

COMMENTS: Customer requested no additional information be printed.



Screen, Metallized Bronze

McDowell Label
DC Wash™ Herbal Body Wash Label

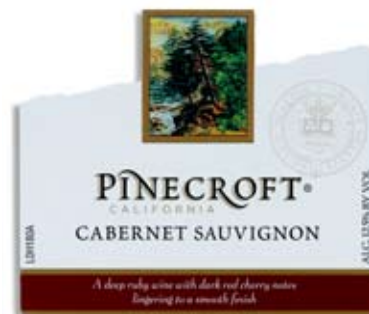
COMMENTS: Customer requested no additional information be printed.



Process, Uncoated Bronze

Paragon Label
Saviez Vineyards French Kiss - 2007
California French Colombarde Label

PREPRESS AND VENDOR: In-house
PLATES AND VENDOR: Analog Photopolymer, Flint Group Nyloflex
THICKNESS: .067"
MOUNTING AND VENDOR: Optical
PRESS TYPE AND MFR: In-line, Mark Andy
SPEED: 100fpm
INK TYPE: Water, UV
INKING SYSTEM: Doctor bladed
SEQUENCE: Process yellow, process magenta, process cyan, process black, PMS 5767, color match beige, black, algan over-print varnish.
COMMENTS: Offline hot foil, emboss, and matte UV.



Process, Uncoated Silver

YORK Label
Pinecroft® Vineyards - Cabernet Sauvignon Label

COMMENTS: Customer requested no additional information be printed

EXCELLENCE AWARDS



Process, Uncoated Gold

G-3 Enterprises
Woodhaven California
Merlot Wine Label

PREPRESS AND VENDOR: In-house
PLATES AND VENDOR: Digital Photopolymer, DuPont Imaging Technologies
THICKNESS: .045"
MOUNTING AND VENDOR: Optical
PRESS TYPE AND MFR: In-line, Gallus EM 280
SPEED: 150fpm
INK TYPE: UV
INKING SYSTEM: Doctor bladed
SEQUENCE: Buff, yellow, magenta, ochre, red, blue, blue-variatal, black, screen gold, emboss, satin coating, screen clear, die cut.
COMMENTS: This label was previously printed rotary offset. This label was difficult due to keeping the color vibrant on uncoated stock. It is also tight register with the rotary screen gold and clear.



Process, Paperboard Silver

Insulair/Georgia Pacific
Douwe Egberts Good Origins - Cup

PREPRESS AND VENDOR: Electronic, Matthews International, Kansas City
PLATES AND VENDOR: Analog Photopolymer, Matthews Kansas City
THICKNESS: .067"
MOUNTING AND VENDOR: Optical, Heaford
PRESS TYPE AND MFR: In-line, Mark Andy Comco

SPEED: 500fpm
INK TYPE: Water
SEQUENCE: Black backprint, process yellow, process magenta, process cyan, process black, line black, overprint varnish.
COMMENTS: We follow *FIRST* procedures within the limitations of our ink and substrate. A Kodak proof is calibrated to standardize color and density. Due to the shape of the cup dies, these jobs print in an arc. As a result horizontal axis makes trapping and registration very difficult on an uneven surface and substrate.



Process, Paperboard Gold

Insulair/Georgia Pacific
Emerald Sierra - 12oz Cup

PREPRESS AND VENDOR: Electronic, Matthews International, Kansas City
PLATES AND VENDOR: Analog Photopolymer, Matthews Kansas City
THICKNESS: .067"
MOUNTING AND VENDOR: Optical, J. M. Heaford
PRESS TYPE AND MFR: In-line, Mark Andy Comco
SPEED: 500fpm
INK TYPE: Water
SEQUENCE: Black backprint, process yellow, process magenta, process cyan, process black, overprint varnish front.
COMMENTS: We follow *FIRST* procedures within the limitations of our ink and substrate. A Kodak proof is calibrated to standardize color and density. Due to the shape of the cup dies, these jobs print in an arc. As a result the horizontal axis makes trapping and registration very difficult on an uneven surface and substrate.

Process, Coated Bronze

Paragon Label
B.R. Cohn Doobie
Red 2005 North Coast Red Wine Label



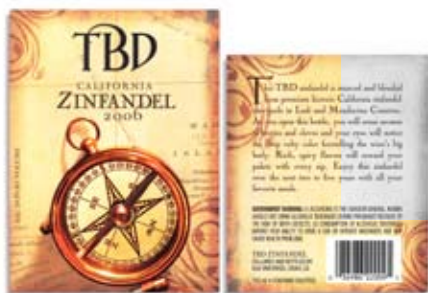
PREPRESS AND VENDOR: In-house
PLATES AND VENDOR: Analog Photopolymer, DuPont Imaging Technologies
THICKNESS: .067"
MOUNTING AND VENDOR: Optical
PRESS TYPE AND MFR: In-line, Mark Andy
SPEED: 115fpm
INK TYPE: Water, UV
INKING SYSTEM: Doctor bladed
SEQUENCE: Color match red, process yellow, process magenta, process cyan, process black, dense black, high gloss varnish.



Process, Coated Silver

Paragon Label
Charles Spinetta Winery - Chenin Blanc Wine Label

PREPRESS AND VENDOR: In-house
PLATES AND VENDOR: Analog Photopolymer, DuPont Imaging Technologies
THICKNESS: .067"
MOUNTING AND VENDOR: Optical
PRESS TYPE AND MFR: In-line, Mark Andy
SPEED: 140fpm
INK TYPE: Water
INKING SYSTEM: Doctor bladed
SEQUENCE: Process yellow, process magenta, process cyan, process black, dense black, algan overprint varnish.
COMMENTS: Offline foil and high gloss UV varnish.



Process, Coated Gold

Paragon Label
TBD California Zinfandel 2006 Label

PREPRESS AND VENDOR: In-house
PLATES AND VENDOR: Analog Photopolymer, DuPont Imaging Technologies Thickness: .067"
MOUNTING AND VENDOR: Optical
PRESS TYPE AND MFR: In-line, Mark Andy
SPEED: 125fpm
INK TYPE: Water, UV
INKING SYSTEM: Doctor bladed, Two roll
SEQUENCE: Process yellow, process magenta, process cyan, process black, dense black, matte varnish, high-gloss spot varnish.



Process, Metallized Bronze

FTA South Africa on Behalf of Astrapak
Lucky Packet Transformers

COMMENTS: Customer requested no additional information be printed.

Process, Metallized Silver

Label Impressions Inc.
Altern@ Caviar Anti Aging Sea-silk Blonde Conditioner/Shampoo Pouch



PREPRESS AND VENDOR: Electronic, In-house
PLATES AND VENDOR: Digital Photopolymer, Trisoft Graphics
THICKNESS: .067"
MOUNTING AND VENDOR: Video
PRESS TYPE AND MFR: In-line, Nilpeter
SPEED: 200fpm
INK TYPE: Water
INKING SYSTEM: Doctor bladed
SEQUENCE: Opaque white, process yellow, process magenta, process cyan, process black, purple 2685.
COMMENTS: CMYK spot, opaque white, spot PMS 2685, 48-gauge silver PET faced laminated pouch film, 1 mil clear gloss overlamination film, 175lpi 2540 dpi.

THICKNESS: .067"
Mounting and Vendor: Mechanical
PRESS TYPE AND MFR: In-line, Mark Andy Comco
SPEED: 150fpm
INK TYPE: UV
INKING SYSTEM: Doctor bladed
SEQUENCE: Black on back, opaque white, yellow, magenta, cyan, black, flood varnish.
COMMENTS: Printed two sides, with transition of opacity on the metallized side, die cut and stacked, all in a single pass.



Process, Film Bronze

McDowell Label
10 oz Strapless™ Satin Smooth Dual Bronzer Sleeve

COMMENTS: Customer requested no additional information be printed.



Process, Metallized Gold

Quality Assured Label Inc.
Dungeons and Dragons Shiela Collector Card

PREPRESS AND VENDOR: Electronic, In-house
PLATES AND VENDOR: Digital Photopolymer, DuPont Imaging Technologies



Process, Film Gold

Custom Labels Inc.
Land O Lakes™ Whipped Heavy Cream Label - 14 oz

COMMENTS: Customer requested no additional information be printed.